Migration Path to SCS 9001

This document is a product of the Oversight Working Group of TIA QuEST Forum. It is subject to change by the Oversight Working Group with the latest version always appearing here.

Purpose

QuEST Forum recognizes the achievement of existing quality management systems efforts. These efforts will be leveraged in the migration path to SCS 9001. To follow any of the migration paths below, the SCS 9001 candidate must have a current registration to a recognized Quality Management System. The scope of the existing registration shall be compared to the scope of the SCS 9001 registration being sought. Additions to the existing scope must be assessed to the SCS 9001 requirements.

The following Quality Management System registrations are currently recognized:

> a) ISO 9001
> b) TS 16949
> c) AS9100

TS 16949 and AS9100 registrations will be treated the same as ISO registrations. Other quality management systems will be recognized as necessary.

Migration Path

This migration process is to be used only during the initial SCS 9001 certification process. Subsequent assessment activities will be conducted per standard certification procedures.

To migrate from ISO 9001 or another ISO 9001 based quality management system to SCS 9001, the organization shall conform to all SCS 9001 additional requirements contained in a currently valid release of the SCS 9001 Quality Management System Requirements Handbook and the SCS 9001 Quality Management System Measurements Handbook applicable within the scope of its SCS 9001 certification. If the upgrade to SCS 9001 is performed as a stand-alone audit, no reassessment of the underlying ISO 9001 clauses is required except as incidental to the SCS 9001 audit or, if appropriate, due to scope adjustments or organizational changes since the most recent assessment. The upgrade to SCS 9001 may also occur during an ISO 9001 surveillance or re-certification audit.

SCS 9001 Auditor Time

The SCS 9001 Auditor Time chart defines the minimum number of on-site audit-days needed to assess the SCS 9001 Requirements and Measurements over and above the time noted in the IAF Mandatory Document for duration of QMS and EMS Audits (IAF MD5). The most current version of the table is available on the SCS 9001 website (visit [SCS 9001 AB-CB and Auditors web site page]( )). The table shows the minimum number of on-site audit days that should be spent by the registrar for the SCS 9001 portion of the initial quality management system audit, recertification audit, and ongoing surveillance audits. The number of days allocated for assessment of the SCS 9001 requirements and measurements must conform to the rules defined in the current SCS 9001 Auditor Time document for the Initial or Re-certification audit.

Stage 1 Audit
A Stage 1 audit as part of the migration process is optional based on the knowledge of the Certification Body of the organization from previous ISO 9001 or other audits and the SCS 9001 pre-audit information package.

Use
Use of this Migration Path document is effective immediately on release and remains in effect until modified by TIA QuEST Forum. The most current version of this document is available on the SCS 9001 website (visit [SCS 9001 AB-CB and Auditors web site page]()).
Effective January 1, 2022